

SOLE
FITNESS

OWNER'S MANUAL
Model: 16808392600
SR260 SRVO Strength Trainer

Please carefully read this entire manual
before operating your new treadmill.

ATTENTION: Before returning your SOLE product to any retailer, or if you require any assistance with assembly or technical support, please call us first for assistance at 1-888-707-1880. Thank you for your SOLE purchase.

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Thank you for purchasing this SOLE FITNESS product. Save this manual for future reference. Do not perform or attempt any customizing, adjustments, repair, or maintenance of this SOLE FITNESS product that is not described in this manual.

SOLE

FITNESS

CONGRATULATIONS ON YOUR NEW SRVO, AND WELCOME TO THE DYACO CANADA FAMILY!

Thank you for your purchase of this new SRVO from Dyaco Canada Inc. Your new SRVO has been manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come.

If you have any questions about your new Sole product or questions about the warranty, contact Dyaco Canada Inc. at 1-888-707-1880.

Please take a moment to record the name of the dealer, their telephone number, and the date of purchase below to make any future needed contact easy. We appreciate your confidence in SOLE Fitness and will always remember that you are the reason we are in business.

Go to www.dyaco.ca/warranty to complete the online warranty registration.

Yours in Health,
Dyaco Canada Inc.

Name of Dealer _____

Telephone Number of Dealer _____

Purchase Date _____

PRODUCT REGISTRATION

RECORD YOUR SERIAL NUMBER

Please record the Serial Number of this fitness product in the space provided below.

Serial Number _____

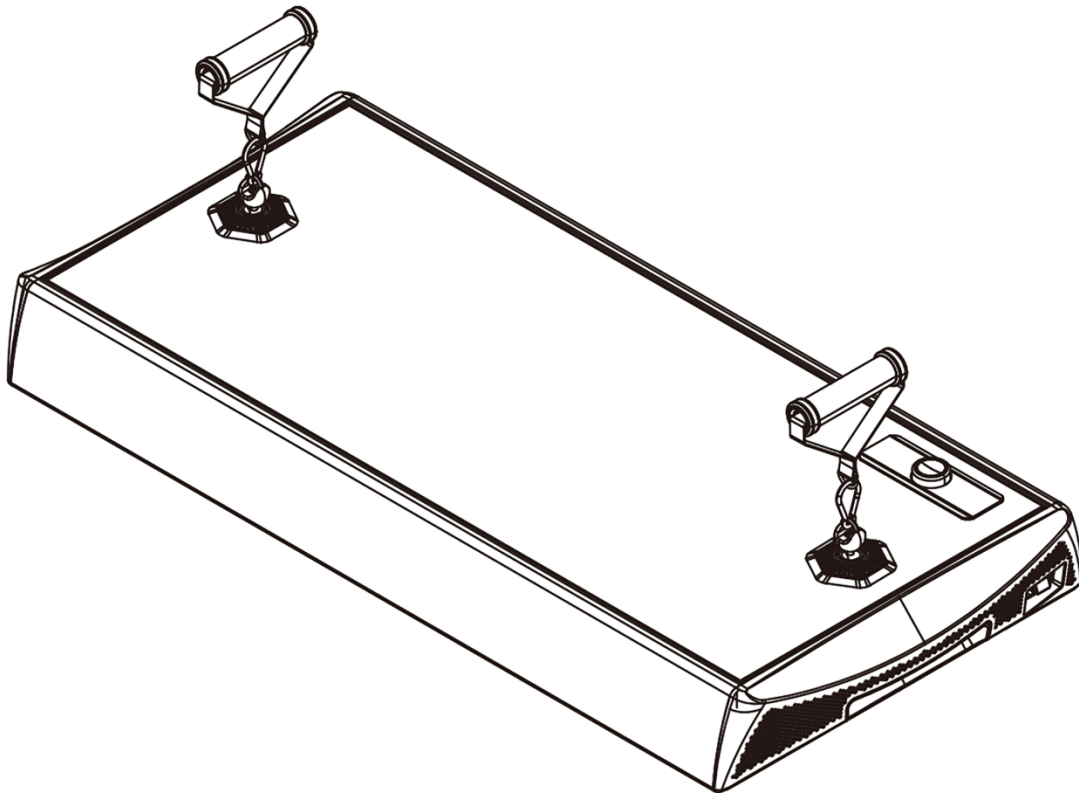
REGISTER YOUR PURCHASE

Please visit us at www.dyaco.ca/warranty to register your purchase.

BEFORE YOU BEGIN

Thank you for choosing the SRVO. We take immense pride in producing this quality product and hope it will provide many hours of rewarding exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Unfortunately, our busy lifestyles often limit our time and opportunity to exercise. The SRVO provides a convenient and straightforward method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the SRVO. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest manufacturing and quality control standards, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your SRVO, **DO NOT RETURN THE PRODUCT. CONTACT US FIRST!** If a part is missing or defective, call us toll-free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Standard Time) Monday through Friday. Have the model and serial number of the product available when you contact us.



IMPORTANT SAFETY INSTRUCTIONS

WARNING - Read all instructions before using this equipment.

DANGER - To reduce the risk of electric shock, disconnect your SRVO from the electrical outlet prior to cleaning and service work.

WARNING - To reduce the risk of burns, fire, electric shock, or injury to persons, install the SRVO on a flat level surface with access to a 120-volt, 15-amp grounded outlet with only the SRVO plugged into the circuit.

DO NOT USE AN EXTENSION CORD UNLESS IT IS A 14AWG OR BETTER, WITH ONLY ONE OUTLET ON THE END: DO NOT ATTEMPT TO DISABLE THE GROUNDED PLUG BY USING IMPROPER ADAPTERS OR IN ANY WAY MODIFY THE CORD SET.

A serious shock or fire hazard may result along with machine malfunctions. See Grounding Instructions, page 6.

- Do not operate SRVO on deeply padded, plush or shag carpet. Damage to both carpet and SRVO may result.
- Provide a minimum of 3 1/2 feet clearance between the SRVO and any fixed object.
- Keep children under the age of 13 away from this machine. There are obvious pinch points and other caution areas that can cause harm.
- Keep hands away from all moving parts.
- Never operate the SRVO if it has a damaged cord or plug. If the SRVO is not working correctly, call customer service.
- Keep the cord away from heated surfaces.
- Do not operate where aerosol spray products are used, or pure oxygen is administered. Sparks from the motor may ignite a highly gaseous environment.
- Never drop or insert any object into any openings.
- Do not use outdoors.
- To disconnect, turn all controls to the off position, then remove the plug from the outlet.
- Do not attempt to use your SRVO for any purpose other than its intended purpose.
- Wear proper shoes. High heels, dress shoes, sandals or bare feet are unsuitable for your SRVO use. Quality athletic shoes are recommended.
- This equipment is not intended for use by persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge unless they have been supervised or instructed by a person responsible for their safety.
- The safety level of the equipment can be maintained only if it is examined regularly for damage and wear, such as ropes and connection points.
- Replace defective components immediately and keep the equipment out of use until repair.
- ALWAYS stand on the SRVO when using the machine.

SAVE THESE INSTRUCTIONS - THINK SAFETY!

IMPORTANT ELECTRICAL INSTRUCTIONS

WARNING!

Route the power cord away from any moving part of the SRVO, including transport wheels.

NEVER remove any cover without first disconnecting the machine from the power source.

If voltage varies by ten percent (10%) or more, the performance of your SRVO may be affected. Such conditions are not covered under your warranty. If you suspect the voltage is low, contact your local power company or a licensed electrician for proper testing.

NEVER expose SRVO to rain or moisture. This product is NOT designed for use outdoors, near a pool or spa, or in any other high-humidity environment. The maximum operating temperature specification is 40 degrees C, and humidity is 95% non-condensing (no water drops forming on surfaces).

Circuit breakers: Avoid AFCI/GFCI circuit breakers if possible. These breakers may occasionally trip during exercise because of the high inrush currents of the SRVO drive electronics and motor. This is an issue that affects all fitness equipment brands.

New laws in your area may require these breakers. If you have these breakers and outlets in your home and are experiencing nuisance tripping, you should check if any other devices are plugged into the same circuit. Some examples of devices that may also cause tripping are fluorescent lights with electronic ballasts, coffee makers, space heaters, and hair drier. Optimally the SRVO should be the only device plugged into the circuit.

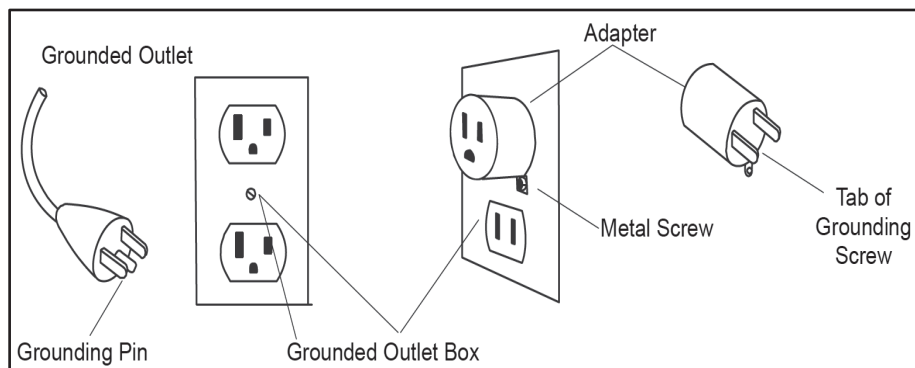
Our SRVO has surge suppressors built in to help avoid nuisance tripping. We have tested several AFCI/GFCI breakers and outlets with our products. Brands we have tested are Eaton (Cutler Hammer Series), Leviton (Smart Lock Pro) and Schneider Electric (Canadian Home Series). These breakers do not trip in our testing when connected to SRVO as long as no other devices are plugged into the same circuit.

GROUNDING INSTRUCTIONS

This product must be grounded. If SRVO should malfunction or break down, grounding provides a path of least resistance for electric current, reducing the risk of electric shock. This product is equipped with a cord having an equipment-grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER - Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product if it will not fit the outlet; have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated below. A temporary adapter that looks like the one illustrated below may be used to connect this plug to a 2-pole receptacle if a properly grounded outlet is unavailable. The temporary adapter should be used only until a properly grounded outlet (shown below) can be installed by a qualified electrician. The green-coloured rigid ear-lug, or the like, extending from the adapter, must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.



IMPORTANT OPERATION INSTRUCTIONS

- **NEVER** operate SRVO without reading and thoroughly understanding this manual.
- **NEVER** use your SRVO during an electrical storm. Surges may occur in your household power supply that could damage SRVO components. Unplug SRVO during an electrical storm as a precaution.
- Use caution while participating in other activities while using your SRVO, such as watching television, reading, etc. These distractions may cause you to lose balance, which may result in serious injury.

IMPORTANT PRECAUTIONS

These safety notes are directed to you as the owner of the Strength Equipment manufactured by SOLE Fitness. Please train all your users to follow these safety instructions.

DO

- Do encourage each user to discuss their health program or fitness regimen with a healthcare professional.
- Do stop operating your equipment if you feel dizzy or faint.
- Do perform regular preventative maintenance.
- Do exercise slowly until you reach a level of comfort.

DO NOT

- Do not let unsupervised children operate the equipment.
- Do not use without proper athletic shoes.
- Do not use outdoors or in an enclosed pool environment.
- Do not drop or insert any object, hands, or feet into any opening or within the area of the product.
- Do not attempt to remove any covers or modify the equipment.

WARNING

- Your equipment manufactured by SOLE Fitness is designed for exercise in a residential environment.
- Please check with your physician prior to beginning any exercise program.
- Do not push yourself to excess. Stop if you are feeling faint, dizzy, or exhausted. Use common sense during workouts.
- Read the owner's manual in its entirety before operating the equipment.
- Failure to obey this warning can result in injury or death.

SOLE FITNESS® and the SOLE Fitness logo are registered trademarks of Dyaco International.

IMPORTANT SAFEGUARDS

The following fitness safeguards and operating precautions are directed to purchasers and users. Owners must ensure that all users are trained to follow these same instructions. Follow these safeguards to avoid injury or serious health risks.

Proper Usage

- Do not use any equipment in any way other than designed or intended by the manufacturer. SOLE FITNESS equipment must be used properly to avoid injury.
- Injuries may result if exercising improperly or excessively. It is recommended that all individuals consult a physician before commencing an exercise program. If at any time during exercise, you feel faint, dizzy or experience pain, STOP EXERCISING and consult your physician.
- Keep body parts (hands, feet, hair, etc.), clothing and jewelry away from moving parts to avoid injury.
- When experiencing fatigue, you can let go of the accessory you are using. The SRVO will react accordingly and enter safe mode, releasing the weight.
- The maximum weight for individuals using the equipment should not exceed 330 pounds (150 kilograms).
- When operating SRVO, it is recommended to follow an exercise program. Do not overexert yourself and train to exhaustion.
- Ensure an area not less than 140 CM (55.12") greater than the training area in all directions from which the equipment is free of obstructions. This area must also include an area for emergency dismount.

Inspection

- Do not use or permit the use of any equipment that is damaged and/or has worn or broken parts. For all SOLE FITNESS equipment, use only replacement parts supplied by SOLE FITNESS.
- Preventative maintenance is the key to properly operating equipment. Equipment needs to be inspected at regular intervals.
- Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so.
- DO NOT ATTEMPT TO USE OR REPAIR ANY ACCESSORY APPROVED FOR USE WITH SOLE FITNESS EQUIPMENT WHICH APPEARS TO BE DAMAGED OR WORN.
- Check regularly and follow all instructions for maintenance as specified in this manual.
- Replace immediately any defective parts. Do not operate until all repairs are complete.

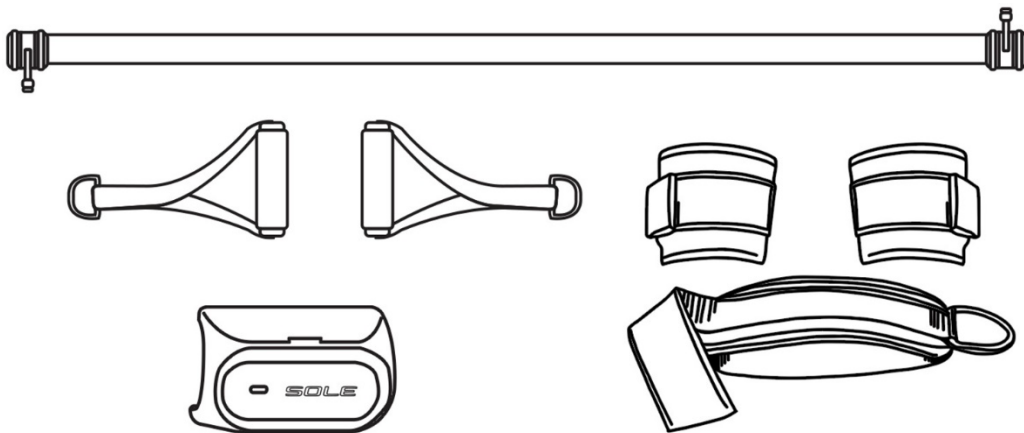
Operating Warnings

- Keep children away from the equipment. Parents or others supervising children must closely monitor children if the equipment is used in their presence.
- Do not allow users to wear loose-fitting clothing or jewelry while using the equipment. It is also recommended to have users secure long hair back and up to avoid contact with moving parts.
- All bystanders must stay clear of all users, moving parts and attached accessories and components while the equipment is in operation.

Safety Features

1. Resistance stop point
 - Users can pull cable to a desired “stop point.” This asks the motor to stop generating resistance below that point (besides the minimum force needed to retract the cable). Before resistance is set, pull the cable to the desired “stop point,” then press the start/stop button twice. **USER TIP:** The cadence of the button presses is vital to successfully activate the stop point feature. If you are having difficulty activating this feature, try changing the timing of the two presses. The Machine will emit a prompt sound indicating that the stop point feature is activated. Then press the start button to engage resistance. This feature is also available using the wireless remote. This safety feature can help prevent injury.
2. Static feature
 - When cable is held at the same position for 10 seconds (time adjustable through the SOLE+ app), all weight releases. Cable will start to retract using minimum force 5 seconds later.
3. Tilt feature
 - When one cable gets pulled further out than another, the machine will drop resistance to a minimum and pause the workout. The cable will start to retract using minimum force five seconds later. The tilt feature must be activated in the SOLE+ app. The SOLE+ app also provides adjustments for differences in distance, retraction timing, and percentage of resistance reduction.
4. Drop feature
 - If you are experiencing fatigue during a workout, drop the accessory, and the SRVO will enter safe mode. Safe mode releases the resistance applied to the cable for 10 seconds. The SRVO will automatically retract the cable after 10 seconds using minimal resistance.

Attachments included with SRVO unit as shown below.



Long Bar
Single-Hand Grips (2)
Bluetooth Remote

Ankle Straps (2)
Strength Belt
Carabiners (2) *not shown*

CONTROL INSTRUCTIONS

1. Resistance Adjustment



- On the SRVO control panel, you can perform resistance adjustments, switch modes, and start/stop operations.
- If the number on the display is flashing, SRVO is in an adjustable state.
- You can adjust the resistance weight by turning the knob. Turn to the right to increase and turn to the left to decrease.
- After adjusting to the desired weight, press the start and stop button to engage resistance.
- To ensure your safety, you cannot switch between modes or weights while resistance is active. When the resistance is activated, the number on the screen is always on and will not flash; you need to press the start/stop button to release the resistance to continue the weight adjustment.

2. APP Connection

- Download the SOLE+ app by scanning the QR code above. Refer to your device's applicable app store for minimal requirements.
- Ensure that Bluetooth is enabled on your device before opening the SOLE+ app.
- SRVO can be connected to the SOLE+ app. The SOLE+ app can remotely control the SRVO, provides pre-set training plans, view movement instructions, instructor-guided workout videos, and many other functions. The SOLE+ app is free.
- Click the Bluetooth icon in the upper right corner. In the searched device list, click on the SR260 Strength Trainer to connect. If the device is not visible, ensure that the SRVO is on and press the refresh button on the app.
- From the SOLE+ app home screen, click the product drop-down menu located at the top of the screen and select SRVO (Treadmill is the default setting).

3. Wireless Switch (Remote)

- The Bluetooth-enabled wireless switch allows the user to turn on and off the resistance remotely.
- Press and hold the wireless switch to pair. A blue light will flash five times if the pairing is successful. During the pairing state, press and hold button to cancel and exit the pairing mode. A red light will flash five times to signify the pairing mode is cancelled.
- The wireless switch uses a coin battery for the power supply. When the battery is low, remove the plastic cover to replace battery.
- Different flashing sequences indicate different states of the wireless switch.

Connecting	Red/Blue light flashes alternately
Connected	Blue light flashes five times
Unpaired	Red light flashes five times
Button Clicked/Released	Blue light lit/off
Low Battery	Red light flashes for 10 seconds.

4. Changing Resistance Modes

There are three resistance modes for SRVO, Standard mode (1), Eccentric mode (2), and Isokinetic Mode (3). To alternate between modes, press and hold the Start/Stop button for three seconds, then turn the knob to the desired mode.

Mode	Description
Mode 1 Standard	Resistance remains constant (isotonic) throughout the range of motion
Mode 2 Eccentric	<p>Eccentric mode means that the resistance is greater when the cable retracts, and the resistance is less when the cable is pulled.</p> <p>The resistance value indicates the eccentric (pull-back) resistance. Its ratio to the concentric (pull-out) resistance is 10:7. For example, if resistance is set to 10 lb., the concentric phase will be 7 lb., and the eccentric phase will be 10 lb. This mode could provide more impactful training and stimulate muscle hypertrophy.</p>
Mode 3 Isokinetic	In isokinetic mode, the pulling speed remains constant, and the resistance varies. The faster you pull, the greater the resistance; the slower you pull, the lighter the resistance. This training mode provides full muscle stimulation throughout the range of motion. There are two levels, fast and slow, for different resistance and speed needs.

GENERAL MAINTENANCE

- Wipe down all areas in the sweat path with a damp cloth after each workout.
- Slowly pull cables all the way out once every week and wipe down the cable with a damp (not wet) cloth. Make sure the SRVO is unplugged when doing so. After the cables have dried, turn on the unit to retract the cables.
- Unplug the fitness device when not in use.
- Make sure the fitness device is stored in a cool and dry place.
- It is the sole responsibility of the user/owner to ensure that regular maintenance is performed. Worn or damaged components shall be replaced immediately, or the equipment must be removed from service until all necessary repairs are made.

DIAGNOSIS GUIDE

1. Wireless switch unresponsive.
 - Make sure the battery is installed correctly. If blue and red lights are flashing simultaneously, the battery is not installed correctly. If only blue light is showing, that means the battery was installed correctly and is ready to pair.
2. No resistance on cable.
 - Switch to mode three, Isokinetic mode. Pull the cable out completely before slowly releasing the cable. Restart the machine after the cable has completely retracted.
3. Cable stuck during session.
 - Release resistance by pressing the Start/Stop button once, pull the impacted cable out forcefully. Slowly release the cable. Let the cable retract all the way before continuing use. Avoid pulling the cable at high speed with less than 10 lbs of resistance.
4. Cable does not retract when the SRVO is powered on.
 - Unplug the machine and pull the cable all the way out. Then restart SRVO.
 - If the impacted cable still does not retract, while the SRVO is powered on, but the resistance is not activated, forcefully pull the cable out completely, slowly release the cable, before powering down and restarting the machine. A stuck cable results from a user forcefully pulling the cable while resistance is not activated. Care must be taken to only forcefully pull the cables if resistance is activated.
5. Display does not light up.
 - Turn the SRVO off and on using the power switch on the unit.
 - If the cooling fans are not running, there is no electricity running through the unit. Ensure the machine is plugged in and the power switch is on.
 - If the cooling fan is running, however, the display does not light up. Engage resistance and see if there is resistance applied to the cable. If resistance works appropriately, that means the display screen is defective. If resistance does not work correctly, it could indicate an issue with the control board. Contact customer service for further assistance.

FCC WARNING:

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

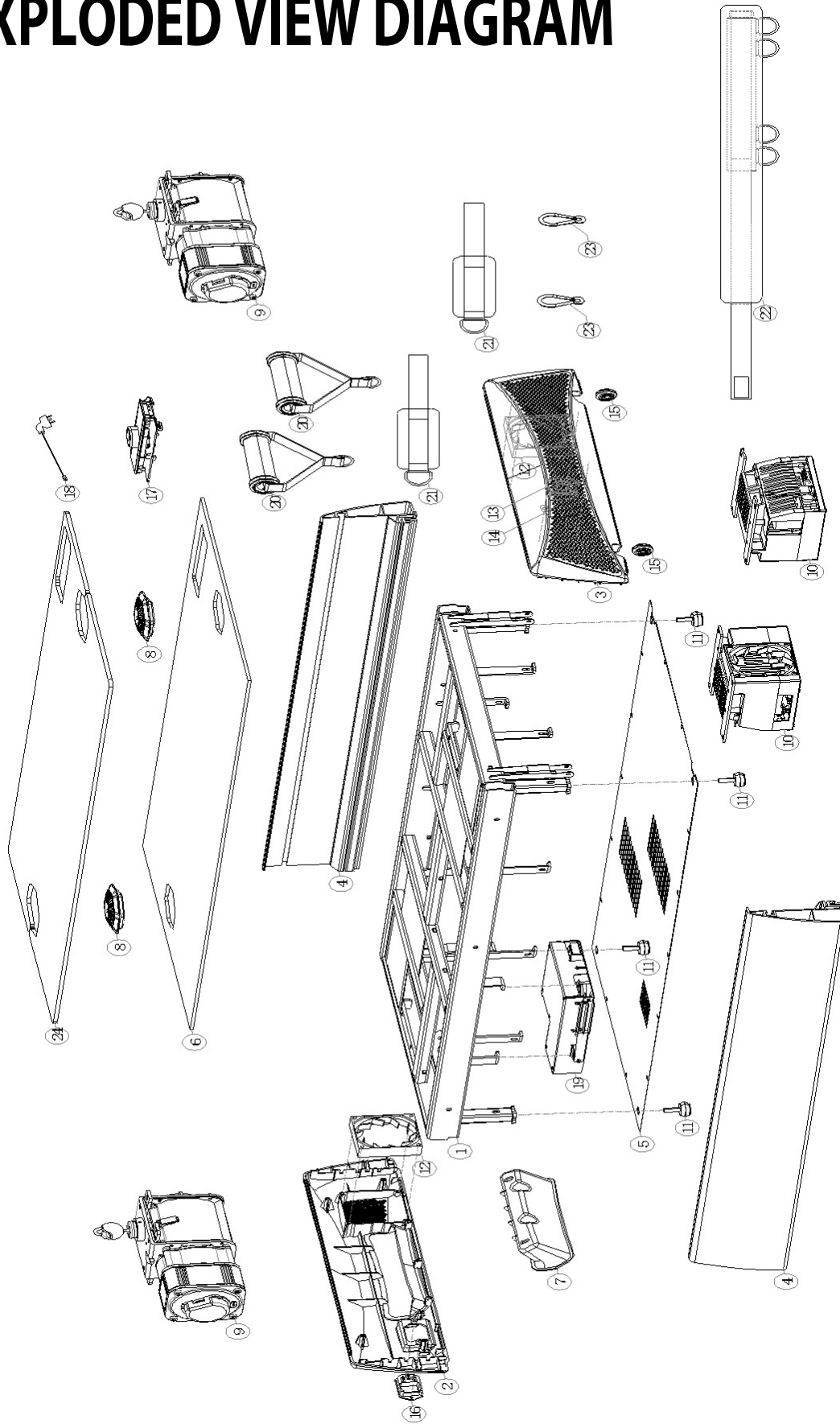
This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment to an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

ERROR MESSAGES

Error Code	Error message	Probable cause	Suggested action
0x40	Power module low voltage	Defective power module/ Utility power low voltage	Restart machine. Replace module if issue not resolved.
0x80	FO control error	Power module defective/low voltage/ or short circuit	Turn off machine
0x100	Power module high temperature	Power module overload	Turn off machine to cool down
0x400	High voltage	Voltage too high for control module	Turn off machine, check bleeder resistor.
0x800	Low voltage	Voltage too low for control module	Turn off machine. Check utility power voltage.
0x40000	Encoder off-set error	Defective encoder or a loose contact	Turn off machine and check encoder
0x80000	Encoder value error	Defective encoder or loose contact	Turn off machine and check encoder
0x400000	Encoder not connected	Defective encoder or loose contact	Turn off machine and check encoder
0x800000	Voltage unstable	Current sampling unstable voltage	Restart machine. Replace motor control board if issue is not resolved.
0x4000000	UVW cord error	Cord loose contact	Turn off machine, plug in all cords securely.
0x10000000	Braking control error	Bleeder resistor overload	Turn off machine. Turn machine back on when motor is cooled.
0x40000000	Electrical load	Electrical load overload	Turn off machine. Turn machine back on when motor is cooled.

EXPLODED VIEW DIAGRAM



PARTS LIST

Key	Part Description	Q'ty
1	Main frame	1
2	Left end cap, 530×57×123mm	1
3	Right end cap, 530×57×123mm,	1
4	Edge Strip, 1016×53×122.7mm,	2
5	Main frame bottom plate,	1
6	Top platform 1018×455×4mm,	1
7	Handle cover 215.5×57×62mm	1
8	Inner cover of rope outlet,74.5×65.61×15.7mm,ABS,UL-94 HB,Metal Dark Gunmetal	
	Outer cover of rope outlet,94.8×86.1×12.3mm, ABS, UL-94 HB, Metal Dark Gunmetal	2
9	Motor	2
10	Motor Controller	2
11	Foot pad,	4
12	Fan	2
13	Speaker	1
14	Speaker cover	1
15	Wheel, Φ25×16mm	2
16	External AC power socket	1
17	Display Control Board	1
18	Power Cord	1
19	Power supply board	1
20	Aluminum alloy handle	2
21	Ankle strap	2
22	Extended Belt	1
23	Buckle clip Φ6×60mm	2
24	Mat 997×432×5mm	1

MANUFACTURER'S LIMITED WARRANTY

SRVO WARRANTY

Dyaco Canada Inc. warrants all its equipment parts, for a period of time listed below, from the date of retail sale, as determined by sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts, at Dyaco Canada Inc.'s option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

SRVO Unit	1 year
Labour	1 year
Accessories	1 year
Cosmetic	90 days

NORMAL RESPONSIBILITIES OF THE CONSUMER

This warranty applies only to products in ordinary household use, and the consumer is responsible for the items listed below:

1. The warranty registration must be completed online: Go to www.dyaco.ca/warranty and complete the online warranty registration.
2. Proper use of the SRVO in accordance with the instructions provided in this manual.
3. Proper installation in accordance with instructions provided along with the SRVO and with all local electric codes.
4. Proper connection to a grounded power supply of sufficient voltage, replacement of blown fuses, repair of loose connections or defects in house wiring.
5. Expenses for making the SRVO accessible for servicing, including any item that was not part of the SRVO at the time it was shipped from the factory.
6. Damages to the SRVO finish during shipping, installation or following installation.
7. Routine maintenance of this unit as specified in this manual.

EXCLUSIONS

This warranty does not cover the following:

1. CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR IMPLIED WARRANTY.
Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.
2. Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for units not requiring component replacement, or units not in ordinary household use.
3. Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, inadequate power supply, or acts of God.
4. Products with original serial numbers that have been removed or altered.
5. Products that have been sold, transferred, bartered, or given to a third party.
6. Products that do not have a warranty registration on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.
7. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.
8. Product use in any environment other than a residential setting.
9. Warranties outside of Canada may vary. Please contact your local dealer for details.

SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

1. Contact your selling authorized dealer or Dyaco Canada Inc.
2. If you have any questions about your new product or questions about the warranty, contact Dyaco Canada Inc. at 1-888-707-1880.
3. If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the owner, are the responsibility of the owner. The owner is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.
4. For any further information, or to contact our service department by mail, send your correspondence to:

Dyaco Canada Inc.

5955 Don Murie Street
Niagara Falls, ON L2G 0A9

Product features or specifications as described or illustrated are subject to change without notice. All warranties are made by Dyaco Canada Inc.

dyaco

Please visit us online at www.dyaco.ca for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.

SPIRIT
spiritfitness.ca

SOLE
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spiritfitness.ca

XTEERRA
spiritfitness.ca

EVERLAST
dyaco.ca/products/everlast.html

UFC
dyaco.ca/UFC/UFC-home.html

Johnny G
by SPIRIT
spiritfitness.ca/johnnyg.html

TRAINOR
SPORTS
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For more information, please contact Dyaco Canada Inc.
T: 1-888-707-1880 | 5955 Don Murie St., Niagara Falls, Ontario L2G 0A9 | sales@dyaco.ca

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